

Overview of functions

SINUMERIK CNCs

Overview of options for SINUMERIK 840D sl

Overview

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3-axis transformation PACO for parallel kinematics	2/34	6FC5800-0AM44-0YB0
3D tool radius compensation	2/52	6FC5800-0AM48-0YB0
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Analog output	2/38	6FC5800-0AM37-0YB0
Axial coupling in the machine coordinate system MCSC	2/32	6FC5800-0AM23-0YB0
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Clearance control CLC 1D/3D in position control cycle including in the interpolation cycle	2/38	6FC5800-0AM40-0YB0
Clearance control 1D/3D in position control cycle, free direction	2/38	6FC5800-0AM65-0YB0
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Master value coupling and curve table interpolation (LEAD)	2/32	6FC5800-0AM20-0YB0
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