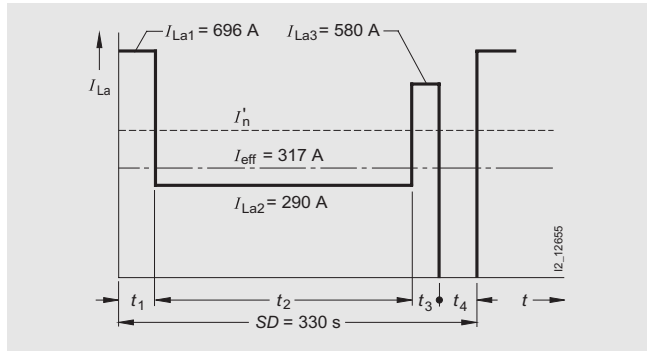


Semiconductor Fuses

Notes on Dimensioning

Specifying the rated current

Varying load with known load cycle



Direct current:

$$\begin{aligned} I_{d1} &= 1200 \text{ A} & t_1 &= 20 \text{ s} \\ I_{d2} &= 500 \text{ A} & t_2 &= 240 \text{ s} \\ I_{d3} &= 1000 \text{ A} & t_3 &= 10 \text{ s} \\ I_{d4} &= 0 \text{ A} & t_4 &= 60 \text{ s} \end{aligned}$$

Fuse current:

$$\begin{aligned} I_{La1} &= 1200 \times 0.58 = 696 \text{ A} \\ I_{La2} &= 500 \times 0.58 = 290 \text{ A} \\ I_{La3} &= 1000 \times 0.58 = 580 \text{ A} \end{aligned}$$

R.m.s. value of load current

$$I_{\text{eff}} = \sqrt{\frac{696^2 \times 20 + 290^2 \times 240 + 580^2 \times 10}{330}} = 317 \text{ A}$$

Selected:

3NE3 333 SITOR fuse link
(450 A/1000 V), $WL = 1$
breaking I^2t value $I^2t_A = 175 \times 10^3 \times 0.53 = 93 \times 10^3 \text{ A}^2\text{s}$
test cross-section to page 2/78: 320 mm²

The following correction factors are to be applied:

$$\begin{aligned} k_U &= 1.02 \text{ } (\vartheta_U = +35^\circ\text{C}) \\ k_Q &= 0.94 \text{ (conductor cross-section, double-ended, 50 \% of test cross-section)} \\ k_\lambda &= 1.0 \text{ (conduction angle } \lambda = 120^\circ) \\ k_I &= 1.0 \text{ (no forced-air cooling)} \end{aligned}$$

1. Required rated current I_n of the SITOR fuse link:

$$I_n \geq I_{\text{eff}} \times \frac{1}{k_U \times k_Q \times k_\lambda \times k_I \times WL} = 317 \text{ A} \times \frac{1}{1.02 \times 0.94 \times 1.0 \times 1.0 \times 1.0} = 331 \text{ A}$$

Permissible load current I_n' of the selected fuse link:

$$I_n' = k_U \times k_Q \times k_\lambda \times k_I \times WL \times I_n = 1.02 \times 0.94 \times 1.0 \times 1.0 \times 1.0 \times 450 = 431 \text{ A}$$

2. Checking the permissible overload duration of current blocks exceeding the permissible fuse load current I_n' .

Previous load ratio:

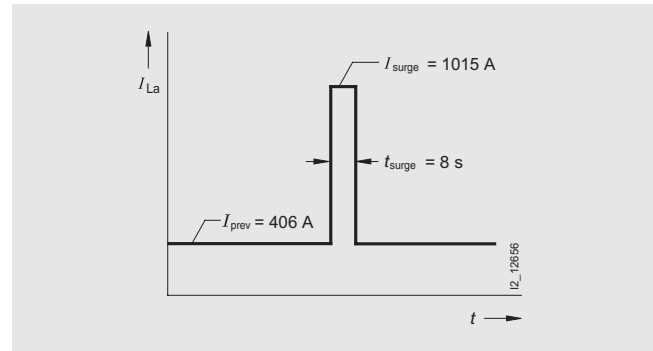
$$V = \frac{I_{\text{eff}}}{I_n'} = \frac{317}{431} = 0.74$$

Residual value factor RW : for $V = 0.74$ of curve a (characteristic curve page 2/82, frequent surge/load cycle currents) $RW = 0.2$

Current block I_{La1} : melting time t_{vs} : 230 s (from time/current characteristic curve for 3NE3 333) $t_{vs} \times RW = 230 \text{ s} \times 0.2 = 46 \text{ s} > t_1$

Current block I_{La3} : melting time t_{vs} : 1200 s from time/current characteristic curve for 3NE3 333) $t_{vs} \times RW = 1200 \text{ s} \times 0.2 = 240 \text{ s} > t_3$

Occasional surge load from preloading with unknown surge outcome



Direct current:

$$\begin{aligned} I_{dprev} &= 700 \text{ A} \\ I_{dsurge} &= 500 \text{ A} & t_{\text{surge}} &= 8 \text{ s} \end{aligned}$$

Fuse current:

$$\begin{aligned} I_{prev} &= I_{dprev} \times 0.58 = 406 \text{ A} \\ I_{surge} &= I_{dsurge} \times 0.58 = 1015 \text{ A} \end{aligned}$$

Conditions:

$t_{\text{interval}} \geq 3 t_{\text{surge}}$ and $t_{\text{interval}} \geq 5 \text{ min}$ must be fulfilled.

Selected:

3NE3 333 SITOR fuse link
(560 A/1000 V), $WL = 1$
breaking I^2t value $I^2t_A = 360 \times 10^3 \times 0.53 = 191 \times 10^3 \text{ A}^2\text{s}$
test cross-section to page 2/78: 400 mm²

The following correction factors are to be applied:

$$\begin{aligned} k_U &= 1.02 \text{ } (\vartheta_U = +35^\circ\text{C}) \\ k_Q &= 0.91 \text{ (conductor cross-section, double-ended, 40 \% of test cross-section)} \\ k_\lambda &= 1.0 \text{ (conduction angle } \lambda = 120^\circ) \\ k_I &= 1.0 \text{ (no forced-air cooling)} \end{aligned}$$

1. Required rated current I_n of the SITOR fuse link:

$$I_n \geq I_{prev} \times \frac{1}{k_U \times k_Q \times k_\lambda \times k_I \times WL} = 406 \text{ A} \times \frac{1}{1.02 \times 0.91 \times 1.0 \times 1.0 \times 1.0} = 437 \text{ A}$$

Permissible load current I_n' of the selected fuse link:

$$I_n' = k_U \times k_Q \times k_\lambda \times k_I \times WL \times I_n = 1.02 \times 0.91 \times 1.0 \times 1.0 \times 1.0 \times 560 = 520 \text{ A}$$

2. Checking the permissible overload duration of the surge current

I_{surge}

Previous load ratio:

$$V = \frac{I_{prev}}{I_n'} = \frac{406}{520} = 0.78$$

Residual value factor RW : for $V = 0.78$ of curve a (characteristic curve page 2/82, frequent surge/load cycle currents) $RW = 0.18$

Surge current I_{surge} : melting time t_{vs} : 110 s (from time/current characteristic curve for 3NE3 333) $t_{vs} \times RW = 110 \text{ s} \times 0.18 = 19.8 \text{ s} > t_{\text{surge}}$

Correction factors can be found on page 2/78 and page 2/79.